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ISO 20457/DIN 16742 is used to determine production-related possible tolerances (manufacturing tolerances) and for comparison with functional tolerances in order to check the attainability of a dimensional accuracy required by the design.

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For new designs only the general tolerance according to DIN ISO 2768-1 should be valid. The limit measurements of the tolerance classes m and f of DIN ISO 2768-1 are identical with those of DIN 7168-1. According to DIN ISO 2768-2. DIN ISO 2768-2 is for simplifying drawing and fixes general tolerances in three tolerance classes for form and position.

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